

## **Conversion Factors and Formulas**

### **ABBREVIATIONS**

 $ft^3$  or cu. ft. = cubic feet

gpm = gallons per minute

English	$in^2$ = square inches
A = area	in³ = cubic inches
ac ft. = acre-foot or acre-feet	<b>lbs.</b> = pounds
<b>b</b> = base (of right triangle)	mi = miles
<b>°C</b> = degrees Celsius	<b>MG</b> = million gallons
<b>cfs</b> or $\mathbf{ft^3/sec} = \text{cubic feet per second}$	mgd or MGD = million gallons per day
cfm or ft³/min = cubic feet per minute	<b>ppm</b> = parts per million

g =

<b>cfm</b> or $ft^3$ /min = cubic feet per minute	<b>ppm</b> = parts per million
cfd or ft <sup>3</sup> /day = cubic feet per day	<b>ppt</b> = parts per trillion
d = diameter (circle)	<b>psi</b> = pounds per square in

°F = degrees Fahrenheit	$\mathbf{Q} = \mathrm{flc}$
<b>fps</b> or <b>ft./sec</b> = feet per second	$\mathbf{r} = radi$

	1	(
t. = feet	$\mathbf{W} = \mathbf{v}$	watts
$\mathbf{t}^2$ or $\mathbf{sq.}$ $\mathbf{ft.} = \text{square}$	feet $\mathbf{A} = \mathbf{z}$	amps

<b>gpd</b> = gallons per day	<u>Metric</u>
<b>gpg</b> = grains per gallon	cm = centimeter

<b>gps</b> = gallons per second	<b>Ha</b> = Hectare
$\mathbf{h} = \text{height}$	kg = kilogram

$$hrs/day = hours per day$$
 km  
 $in = inches$  kW

		L or 1 =

	$\mathbf{m} = \text{meter}$
re inches	

$$m^3 = \text{cubic meter}$$
 $mg = \text{milligram}$ 
 $lbs. = pounds$ 
 $mg/L \text{ or } mg/1 = \text{milligrams per liter or parts}$ 

0	mL = milliliter
gd or MGD = million gallons per day	
	mm = millimete

	<u>Metric Prefixes</u>
irts per trillion	

pounds per square inch	mega (M): x 1,000,000
flow	<b>kilo (k)</b> : x 1,000
dius (circle)	hecto (h): x 100
watts	<b>deka (da)</b> : x 10

= centimeters	micro (μ): x 0.000001
gram	micro to milli: x 0.001

sg = kilogram	meter. linear measurement
<b>km</b> = kilometer	liter: volume measurement

$$\mathbf{k}\mathbf{W} = \mathrm{kilowatt}$$
 gram: weight measurement  $\mathbf{L}$  or  $\mathbf{l} = \mathrm{liters}$ 

### **VOLUME**

English	Metric
1 acre-ft. = 325,828.8 gllons	
1 acre ft = 43 560 ft3	1 liter = 1 0

1 liter = 1,000 mL1 acre-ft. = 43,560 ft1 cfs = 0.646 MGD1 liter = 0.2642 gallons $1 \text{ ft}^3 = 7.48 \text{ gallons}$  $1 \text{ m}^3 = 264.2 \text{ gallons}$ 1 gallon =  $231 \text{ in}^3$  $1 \text{ m}^3 = 35.315 \text{ ft}^3$ 1 gallon =  $0.1337 \text{ ft}^3$ 

1 gallon = 
$$3.785$$
 liter  
1 gallon =  $0.000001$  MG

AREA

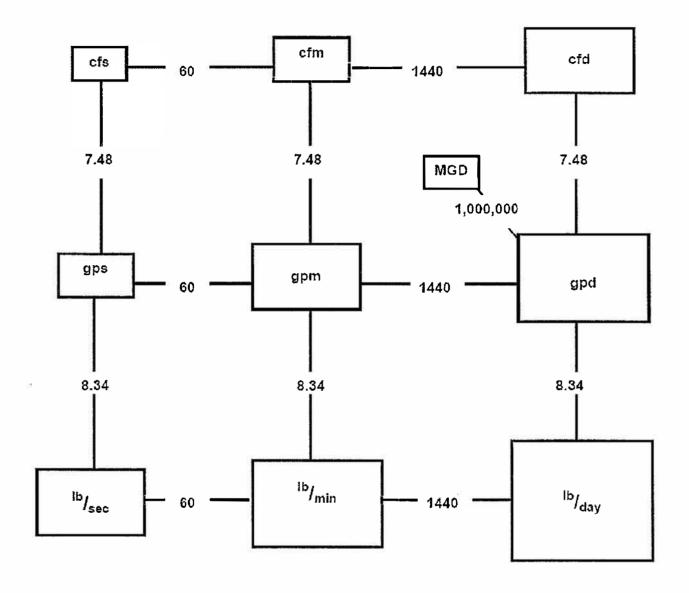
(metric)  
1 MGD =  $1.55$  cfs

1 acre (ac) =  $43,560$  ft<sup>2</sup>

1 hectar =  $2.47$  acres  
1 mGD =  $694$ gpm

1 acre =  $0.405$  Hectare (Ha)  
1 ft<sup>2</sup> =  $144$  in<sup>2</sup>  
1 in<sup>2</sup> =  $6.45$  cm<sup>2</sup>  
1 yd<sup>3</sup> =  $27$  ft<sup>3</sup>

# Flow Conversions



cfs	=	cubic feet per second	gps	=	gallons per second
cfm	=	cubic feet per minute	gpm	=	gallons per minute
cfd	=	cubic feet per day	gpd	=	gallons per day

<u>To use this diagram:</u> First, find the box that coincides with the beginning units (i.e. gpm). Then, find the box that coincides with the desired ending units (i.e. cfs). The numbers between the starting point and ending point are the conversion factors. When moving from a smaller box to a larger box, multiply by the factor between them. When moving from a larger box to a smaller box, divide by the factor between them.

### **FLOW**

#### **WEIGHT & MASS**

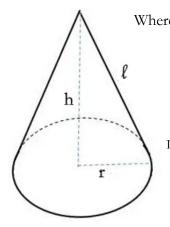
$1 \text{ ft}^3/\text{sec} = 0.6463 \text{ MG}$
$1 \text{ ft}^3/\text{sec} = 449 \text{ gpm}$
gpm = 0.00144 MGD
1  MGD = 694.4  gpm
1  MGD = 1.547  cfs
MGD = 3.07  acre-ft/day

1 ft $^{3}$ water = 62.4 lbs.	1 g = 1,000 m
1 gallon water $= 8.34$ lbs	1  kg = 1,000  g
1  gpg = 17.118  mg/L	1  mg/L = 0.0584  gpg
1 lb. = 453.6 g	1  kg = 2.2  lbs
	1% = 10,000  mg/L

### Area of a Cone

### LENGTH

Metric



\$\ell\$ = slant height or hypotenueseh = heightr = radius

$$\pi \mathbf{r}(\ell+\mathbf{r}) \text{ or } \pi \mathbf{r}\ell+\pi \mathbf{r}^2$$

English Metric

1 foot = 12 in 1 centimeter = 0.3937 in.

1 foot = 0.305 m 1 kilometer = 0.6214 mi

1 inch = 2.54 cm 1 mile = 5,280 ft 1 mile = 1.609 km

Metric

1 centimeter = 0.3937 in.

1 kilometer = 39.37 in

1 yard = 3 ft

If **h** and **r** are given then  $\ell$  will have to be solved for.

$$\ell^2 = \mathbf{h}^2 + \mathbf{r}^2$$

For the operator's convenience, both equation formulas and pie wheel formulas are included in this document.

When using the pie wheel formula to solve a problem, multiply together the pie wedges below the horizontal line to solve for the quantity above the horizontal line. To solve for one of the pie wedges below the horizontal line, cover the pie wedge for which you are solving and divide the remaining pie wedge(s) below the horizontal line into the quantity above the horizontal line.

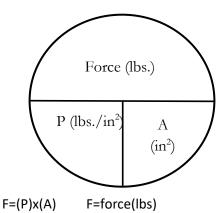
**English** 

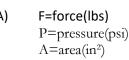
Electromotive Force (EMF) =  $I \times R$ 

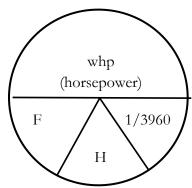
WHERE: EMF=electromotive force(volts)

I=current(amps)

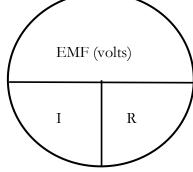
R=resistance(ohms)







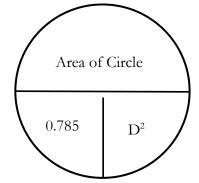
 $whp = \frac{F \times H}{3,960}$ 



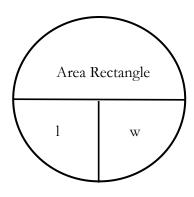
whp = water horsepower F = flow (gpm) H = head (ft)

Where:  $\pi = 3.14$ 

r = radius of circleD = diameter of circle

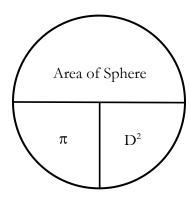


$$A = \pi r^2$$

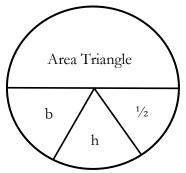


l = length of rectangle

w = width of rectangle

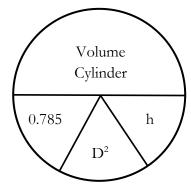


 $S = 4\pi r^2$ 

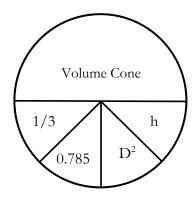


Triangle (area) =  $[(b) \times (h)]/2$ 

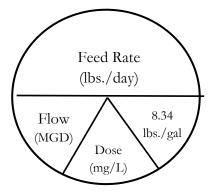
b = base of triangle h = height of triangle



Cylinder =  $(0.785) \times (D^2) \times (h)$ 



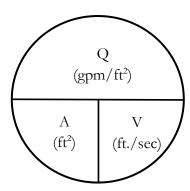
cone =  $(1/3)x(0.785)x(D^2)x(h)$ 



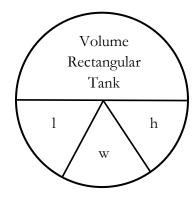
Where: feed rate = lbs./day

d = dose (mg/L)Q = flow (MGD)

Feed Rate (lbs./day)= Chemical purity of 100% For chemical purity of less than 100% see formulas on page 6.



Q = (A) X (V)



Rectangular Tank = (1)  $\times$  (w)  $\times$  (h)

### Circumference of Circle

Circumference = 
$$(\pi) \times (D)$$

Where: 
$$\pi = 3.1416$$

Circumference = 
$$(2) \times (\pi) \times (r)$$

Where: 
$$\pi = 3.1416$$

$$r = radius of circle$$

## **Flows**

$$Q = (w) \times (d) \times (V)$$

Where: 
$$Q = flow in channel (ft^3/sec)$$

$$Q = (0.785) \times (D)^2 \times (V)$$

Where: 
$$Q = \text{flow in full pipe (ft}^3/\text{sec)}$$

Q = 
$$\{1.333 \text{ x (h)}^2 \text{ x} \sqrt{(D/h) - 0.608} \} \text{x (V)}$$

Where: 
$$Q = flow in partially full pipe (ft^3/sec)$$

$$Q = AV$$
 or  $Q = (Area)(Velocity)$ 

$$V = (Q) / \{(0.785) \times (D)^2\}$$

Where: 
$$V = \text{velocity (ft./sec)}$$

$$Q = flow (ft^3/sec)$$
  
 $D = diameter (ft.)$ 

$$V = (d)/(T)$$

$$T = time (sec)$$

$$Q = (\sum_{Q \text{ daily}})/(n_{daily})$$

Where: 
$$Q = avg. daily flow (MGD)$$

$$\sum_{Q \text{ daily}} = \text{sum all daily flows (MGD)}$$

$$n_{daily}$$
 = number of daily flow

$$Q = (Water used)/(Population)$$

Overflow rate = 
$$(Q)/(L)$$

Change in Velocity = 
$$(A1V1) = (A2V2)$$

## Dosage Formulas

 $Dosage = \underline{Feed \ rate} \quad . \qquad Where: \quad dosage = mg/L$ 

(Q)  $\times$  (8.34 lbs./gal) feed rate = chemical feed rate (lbs./day)

Q = flow rate (MGD)

Where: dosage = mg/L

Dosage =  $\underline{\text{(Feed rate)} \times \text{(Purity)}}$ (Q)  $\times \text{(8.34 lbs./gal)}$  feed rate = chemical feed rate (lbs./day) purity = chemical purity, % expressed as decimal

Q = flow rate (MGD)

Dosage = (Feed rate)  $\times$  (1,000 mg/g) Where: dosage = mg/L

(Q) x (3.785 L/gal)

feed rate = chemical feed rate(lbs./day)

Q = flow rate (MGD)

## Chemical Feed/Feed Rate Formulas (lbs.)

Dose = Demand + Residual

Where: chemical feed = lbs.

Chemical feed = (d)  $\times$  (V)  $\times$  (8.34 lbs./gal) d = dose (mg/L)  $\times$  = volume (MG)

Where: chemical feed = lbs. Chemical feed =  $\underline{\text{(d)} \times \text{(V)} \times (8.34 \text{ lbs./gal})}$  d = dose (mg/L)

Chemical purity

Chemical purity V = volume (MG)

Chemical purity = %, expressed as decimal

Feed rate = (d)  $\times$  (Q)  $\times$  (8.34 lbs./gal) Where: feed rate = lbs./day d = dose (mg/L)

Q = flow (MGD)

Where: feed rate = lbs./day

Feed rate =  $(\underline{d}) \times (\underline{Q}) \times 8.34 \, \underline{lbs./gal}$  d = dose (mg/L)Chemical Purity Q = flow (MGD)

Chemical purity = %, expressed as decimal

Where: feed rate = lbs./day

Feed rate =  $\underline{\text{(C)} \times \text{(V)} \times \text{(1,440 min/day)}}$ . C = concentration (mg/mL) (T) × (1,000 mg/g) × (453.6 g/lb.) V = volume pumped (mL) T = time pumped (min.)

## Chemical Feed Pump Formulas

Chemical Feed Stroke  $\% = (Q_d/Q_m) \times 100$  Where: chemical feed stroke, % expressed as

 $Q_d$  = desired flow a decimal

 $Q_m = maximum flow$ 

## Feed pump rate = $(Q) \times (d) \times (3.785 \text{ L/gal}) \times (1,000,000 \text{ gal/MG})$

(L) x (24 hr/day) x (60 min/hr)

Where: feed pump rate =mL/min

Q = flow (MDG) d = dose (mg/L) L = liquid (mg/mL)

Where: Watts = DC or AC circuit

V = voltsA = amps

 $Watts = V \times A$ 

### <u>PUMPS</u>

## Pumping Formulas

Pumping Rate = V/T

Where: pumping rate in gal/min

V = volume (gal.) T = time (min.)

Where: pumping rate in gal/min

L = length (ft.) W = width (ft.) D = depth (ft.) T = time (min.)

Pumping Rate =  $\underline{L} \times \underline{W} \times \underline{D} \times 7.48 \text{ gal/ft}^3$ 

Pumping Rate =  $0.785 \times d^2 \times D \times 7.48 \text{ gal/ft}^3$ 

Where: pumping rate in gal/min d = diameter (ft.)

D = depth (ft.) T = time (min.)

Time to Fill =  $\frac{\text{Tank volume}}{\text{Flow Rate}}$ 

Where: time to fill in min.

tank volume in gal. flow rate in gal/min.

## Horsepower, Motor & Pump Efficiency

Where: whp = water horsepower

F = flow (gpm)H = head (ft.)

 $bhp = \underline{F \times H}.$   $3,960 \times PE$ 

3,960

whp =  $F \times H$ 

Where: bhp = brake horsepower

F = flow (gpm)H = head (ft.)

PE = pump efficiency (%, as decimal)

bhp = whp/PE	Where:	bhp = brake horsepower whp = water horsepower PE = pump efficiency (%, as decimal)
$mhp = \frac{F \times H}{3,960 \times PE \times ME}$	Where	F = flow (gpm) H = head (ft.) PE = pump efficiency (%, as decimal) ME = motor efficiency (%, as decimal) mbp=motor horsepower
mhp = bhp/ME	Where:	mhp = motor horsepower Bhp = brake horsepower ME = motor efficiency (%, as decimal)
$ME = (bhp/mhp) \times 100$	Where:	ME = motor efficiency (%, as decimal) bhp = brake horsepower mhp = motor horsepower
$PE = (whp/bhp) \times 100$	Where:	PE = pump efficiency (%, as decimal) whp = water horsepower bhp = brake horsepower
Efficiency = $\frac{\text{hp output.}}{\text{hp supplied}}$ x 100	Where:	efficiency is % (as decimal)
Overall Efficiency = (whp/mhp) x 100	Where:	overall efficiency is % (as decimal) whp = water horsepower mhp = motor horsepower
Wire to water efficiency = $\frac{\text{whp}}{\text{Power input or mhp}}$ .	Where:	wire to water efficiency is % (as decimal) whp = water horsepower mhp = motor horsepower power input is hp
e to water efficiency = (PE x ME) x 100	Where:	wire to water efficiency is % (as decimal) PE = pump efficiency (%) (as decimal) ME = motor efficiency (%) (as decimal)
Static Head = Suction lift + Discharge Head	Where:	Static Head in ft. Suction Lift in ft. Discharge Head in ft.
Static Head = Discharge Head – Suction Head	Where:	Static Head in ft. Discharge Head in ft. Suction Head in ft.
kW usage = $(hp/ME) \times (.746kW)$	Where:	ME = motor efficiency %, (as decimal) hp = horsepower

Wire

Where: Friction Loss is ft. Friction Loss =  $(0.1) \times (Static Head)$ Static Head is ft. \*\* use this formula in absence of other data Where: Total Dynamic Head is ft. Total Dynamic Head = Static Head + Friction Loss Static Head is ft. Friction Loss is ft.  $Cost = (Motor hp) \times (0.746 kW/hp) \times (Cost /kW-hr)$ Where: Cost is \$/hr. **POWER** 1hp= .746kW; 1hp=746W; 1kW=1.34hp Wastewater Treatment Ponds Where: PL = population loading (persons/acre) Population = population served(persons) PL = (Population)/(A)A = pond area (acres)Where: V = pond volume (ac-ft.) $V = (A) \times (d)$ A = pond area (acres)d = pond depth (ft.) $V \text{ (gal)} = [V \text{ (ac-ft.)}] \times (43,560 \text{ ft}^2/\text{ac}) \times (7.48 \text{ gal/ft}^3)$ Where: V = pond volumeWhere: A = pond area (acre)L = length (ft.) $A = [(L) \times (W)]/(43,560 \text{ ft}^2/\text{ac})$ W = length (ft.)DT = (V)/(Q)Where: DT = detention time (days)V = volume (gal)Q = flow (gal/day)Where: OLR = organic loading rate OLR = (BOD)/(A)(lbs./day/acre) BOD = influent BOD (lbs./day)A = pond areas (acres)Where: OLR = organic loading rate (lbs./day/acre)BOD = influent BOD (mg/L) $OLR = [(BOD) \times (Q) \times (8.34 \text{ lbs./gal})]/(A)$ Q = flow (MGD)A = pond areas (acres)Where: HLR = hydraulic loading rate (in/day)

 $HLR = [(Q)/(A)] \times 12 \text{ in/ft.}$ 

Q = flow (ac-ft/day)A = pond area (acres)

## Loading Formulas (general)

Where:

Loading is TSS or BOD = lbs./dayConcentration of TSS or BOD = mg/L

$$Q = flow$$

Hydraulic loading rate = 
$$\frac{\text{Flow}}{\Delta}$$

Where:

Hydraulic Loading = gpd/ft<sup>2</sup>

Flow = 
$$gpd$$

$$A = area (ft^2)$$

Where:

Surface Loading/Surface Overflow rate

in gpd/ft<sup>2</sup>

Surface loading rate or Surface overflow rate = 
$$\underline{\text{Flow}}$$

Flow = gpd $A = area (ft^2)$ 

## Temperature Conversions

$$^{\circ}\text{C} = (^{\circ}\text{F} - 32) \times (0.5556)$$

Where:

°C = degrees Celsius °F = degrees Fahrenheit

$$^{\circ}F = (^{\circ}C \times 1.8) + 32$$

### Formulas

Average (arithmetic mean) = (sum of all terms)/ (number of terms)

$$^{n}\sqrt{(X_{1})(X_{2})(X_{3})(X_{4})\,\ldots\,(X_{n})}$$

The nth root of the product of n numbers

Efficiency, 
$$\% = [(In - Out)/(In)] \times 100$$

### WET WELL

Cycle time (min) = 
$$\frac{SV}{PC - Inflow}$$
.

Where:

SV = storage volume (gal)PC = pump capacity (gpm)

Inflow = wet well inflow (gpm)

### **COLLECTION SYSTEM**

Slope % = 
$$\begin{bmatrix} \underline{\text{Drop or rise}} \\ \underline{\text{Distance}} \end{bmatrix}$$
 x 100

OR

Slope 
$$\% = \frac{\text{Rise}}{\text{Run}} x 100$$

Where:

Velocity is ft./sec  $F = flow (ft^3/sec)$ 

 $A = area (ft^2)$ 

Velocity = Distance Time

Velocity = F/A

Where:

Velocity is ft./sec D = distance (ft.)T = time (sec)

#### **DETENTION TIME**

 $DT = (V) \times (1,440 \text{ min/day}) \times (60 \text{ sec/min})$ 

Where: DT = detention time (sec)

V = volume (gal)Q = flow rate(gal/day)

 $DT = (V) \times (24 \text{ hr./day})$ Q

Where: DT = detention time (hr.)

V = volume of tank or basin (gal)

Q = flow rate (gal/day)

 $DT = (V) \times (1,440 \text{ min/day})$ 

Where:

DT = detention time (min)

V = volume (gal)Q = flow rate (gal/day)

Where:

DT = detention time (days)

V = volume of tank or basin (gal)

Q = flow rate (gal/day)

DT = (V)/(Q)

DT = (V)/(Q)

Where:

DT = detention time (days)

Q = flow (ac-ft./day)V=Volume (ac-ft.)

WELL FORMULAS

Where:

Well Yield in gpm

V = volume in gallonsT = time in minutes

Well Yield = V/T

Where:

Drawdown in feet

Drawdown = PWL - SWL

PWL = pumping water level in ft. SWL = static water level in ft.

Specific Capacity = Well Yield/Drawdown

Where:

Specific capacity = gpm/ft.

Well Yield in gpm Drawdown in ft.

**PRESSURE** 

1ft water = 0.433 psi

1psi = 2.31 ft of water

ACTIVATED SLUDGE

 $SVI = (SSV) \times (1,000 \text{ mg/L})$ **MLSS** 

Where: SVI = sludge volume index (mL/g)

SSV = settled sludge volume (mL/L)

MLSS = mixed liquor suspended solids(mg/L)

## WATER/WASTEWATER LEVELS 3 & 4

 $BOD_5 = \underline{(DO_I - DO_F) \times 300}$  $V_{\text{sample}}$ 

Where:  $BOD_5 = mg/L$ 

 $DO_I = initial DO (mg/L)$  $DO_F = final DO (mg/L)$  $V_{\text{sample}} = \text{sample volume (mL)}$ 

BOD bottle = 300 mL

 $BOD_5 = \underline{(D_1 - D_2) - (S) \times (V_S)}$ P

BOD5=lbs./day

 $D_1$  = DO of sample after prep (mg/L)  $D_2 = DO$  of sample after 5-day incubation

at  $20^{\circ}$ C (mg/L)

S = oxygen uptake of seed(S = 0 if sample not seeded) $V_S$  = volume of seed in test bottle (mL) P = decimal volumetric fraction of

sample used. (1/P = dilution factor)

F/M ratio = (BOD or COD) **MLVSS** 

Where: F/M ratio = food to microorganism ratio

BOD = biological oxygen demand (lbs./day) COD = chemical oxygen demand (lbs./day) MLSS = mixed liquor suspended solids(lbs.)

F/M Ratio = (BOD or COD, mg/L)(Flow, MGD)(8.34 lbs/gal) (MLVSS, mg/L)(Aerator Volume, MG)(8.34 lbs/gal) Where: MGD (flow)= Million Gallons/Day MG (volume)= Million Gallons

 $COD = (Amt. of FAS in Blank) \times (Molarity of FAS Titrant) \times 8000$ Amt. of Sample

COD loading = (COD)  $\times$  (Q)  $\times$  (8.34 lbs./gal)

Where: COD loading = lbs./day

COD = chemical oxygen demand (mg/L)

Q = flow (MGD)

MLSS (lbs.) = (MLSS, mg/L)  $\times$  (V)  $\times$  (8.34 lbs./gal)

Where: MLSS = mixed liquor suspended solids

V = aerator volume (MG)

MLVSS = mixed liquor volatile suspended solids (lbs.)

MLVSS (desired) = (BOD or COD)BOD = biological oxygen demand lbs./day COD = chemical oxygen demand (lbs./day) F/M Ratio (desired)

**SOLIDS** SS = suspended solids (mg/L)Where:

 $SS = (A - B) \times (1,000,000)$ A = final weight of pan, filter & residue(g)B = weight of prepared filter & pan (g) $V_{\text{sample}}$ 

 $V_{\text{sample}} = \text{sample volume (mL)}$ 

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## Waste Activated Sludge (WAS)

$$WAS = \left[ \frac{\text{(MLSS)} \times \text{(V}_{\text{aerator})} \times \text{(8.34 lbs./gal)}}{\text{MCRT}} \right] - \left[ \text{(SE SS)} \times \text{(Q}_{\text{Plant})} \times \text{(8.34 lbs./gal)} \right]$$

Where: WAS = lbs./day SE SS = secondary effluent SS (mg/L)

MLSS = mixed liquor suspended solids (mg/L)  $Q_{Plant} = plant flow (MGD)$ 

 $V_{aerator} = aerator volume (MG)$  MCRT = days

### Mean Cell Residence Time

$$\begin{aligned} MCRT &= \underbrace{TSSAeration + TSS_{Clarifier}.}_{TSS_{Wasted}} + TSS_{Effluent} \end{aligned}$$

Where: MCRT = days  $TSS_{Aeration} = aeration tank TSS (lbs.)$   $TSS_{Wasted} = TSS wasted (lbs./day)$   $TSS_{Clarifier} = clarifier TSS (lbs.)$   $TSS_{Effluent} = effluent TSS (lbs./day)$ 

$$\begin{split} \text{MCRT} = & \underline{\text{(MLSS)} \times [(V_{\text{acrator}}) + (V_{\text{clarifier}})] \times (8.34 \text{ lbs./gal})} \\ & \underline{\text{(WAS SS)} \times (Q_{\text{WAS}}) \times (8.34 \text{ lbs./gal})] + [(\text{SE SS}) \times (Q_{\text{Plant}}) \times (8.34 \text{ lbs./gal})} \end{split}.$$

Where: MCRT = days V<sub>clarifire</sub> = final clarifier volume (MG)

 $Q_{Plant} = plant flow (MGD)$  WAS SS = waste activated sludge SS) (mg/L)

 $V_{aerator} = aerator volume (MG)$   $Q_{WAS} = WAS flow (MGD)$ 

SE SS = secondary effluent SS (mg/L) MLSS = mixed liquor suspended solids (mg/L)

MLSS = mixed liquor suspended solids (mg/L)  $Q_{WAS} = WAS \text{ flow (MGD)}$ 

 $SE SS = secondary \ effluent \ SS \ (mg/L \ Q_{Plant} = plant \ flow \ (MGD$ 

V= aerator volume (MG)

### CONCENTRATION/DILUTION/SOLUTIONS FORMULAS

$$(C1 X V1) = (C2 X V2)$$

Where: C=concentration

V=volume/flow

$$(N_1 \times V_1) + (N_2 \times V_2) = (N_3 \times V_3)$$

Where:

 $V_1 + V_2 = V_3$ 

N = normality

V = volume or flow

#### **FLUORIDATION**

Feed Rate, lbs./day = (Dose, mg/L)(Flow,MGD)(8.34lbs/gal)

AFI % (in decimal form) x Purity % (in decimal form)

Where:

AFI=Available Fluoride Ion

Saturator Feed Rate, grams/min= (Dose, mg/L) (Flow, gal/min)/ (18,000)

Calculated Dosage,  $mg/L = \frac{\text{(chemical pounds) x (AFI \% in decimal form) x (Purity \% in decimal form)}}{MGD x 8.34}$ 

#### **FILTRATION**

Backwash water volume, gal= (Backwash Rate, gal/min/sq. ft) (Backwash Time, min) (Filter Area, sq. ft)

Filter Production Rate, gal/min= (Filtration Rate, gal/min/sq. ft) (Filter Area, sq. ft)

Filter Production Rate, gal/day= (Filtration Production Rate, gal/min.) (1,440 min./day)

### CHLORINATION/HTH

HTH, lb. = Chlorine, lb.

Available Chlorine, %, expressed as decimal

HTH, lbs. = (Desired Available Chlorine, %, expressed as decimal) (Desired Volume, gal)(8.34lbs/gal)

HTH Available Chlorine, % expressed as decimal

Chlorine, lb.= (HTH, lb.) (Available Chlorine, %, expressed as decimal)

Chlorine, lb. = (Available Chlorine, %, expressed as decimal) (Bleach Volume, gal) (8.34lbs/gal)

Chlorine Dosage, mg/L = (HTH Feed Rate, lb./day) (HTH Available Chlorine, % expressed as decimal)

(Flow, MGD) (8.34 lbs./gal)

Chlorine Feed Rate, lbs./day = (Dosage, mg/L) (Flow, MGD) (8.34 lbs./gal)

. Chemical Purity, %, expressed as decimal